

LUMEAL

MINIMALIST
HORIZONTAL SLIDER



TECHNAL®

Architect: Esther Santos
Photography: Wenzel

By  Hydra



Architect: A7 Architecture
Photographer: DR Technal

LUMEAL

/ DESIGN TO ENHANCE
PERFORMANCE

DESIGN AND INNOVATION

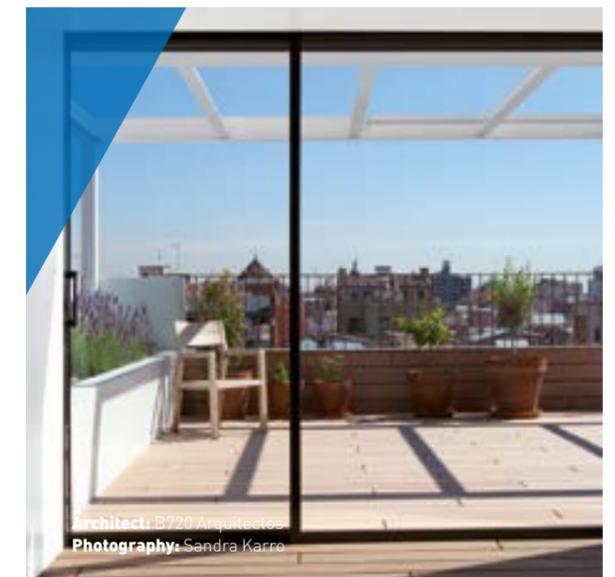
LUMEAL Minimal, 100mm module, is a minimalist sliding system with a concealed opening sash. Its minimalist design ensures an 8 to 14% gain in glass surface area depending on the application. LUMEAL Minimal can be used to create different opening configurations combining a fixed section and sliding section, associated with a slim central meeting stile.

A SOLUTION FOR YOUR LOW ENERGY BUILDING PROJECTS

LUMEAL Minimal offers a real solution for low energy building projects due to its very low air permeability and outstanding thermal performance. $1,39 \text{ m}^3/\text{h}/\text{m}^2$ (under a pressure of 100 Pascals).

1 leaf + fixed section patio door (W: 3 m - H: 2,50 m)
 $U_w = 1,2 \text{ W}/\text{m}^2.\text{K}$ et $S_w = 0,45 \text{ TLw} = 0,64$

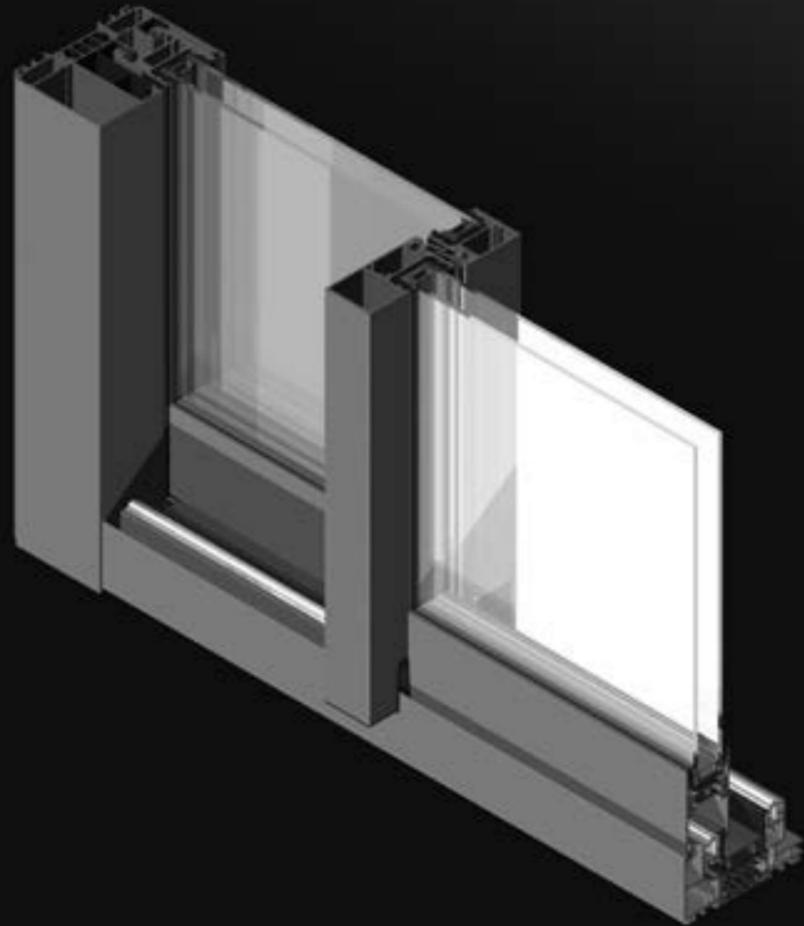
Double glazing with $U_g = 1,0 \text{ W}/\text{m}^2.\text{K}$ + insulating spacer with dimensions (W: 4,50 m - H: 2,70 m).



Architect: B720 Arquitectos
Photography: Sandra Karro

LUMEAL

/ AN INNOVATIVE SLIDING SYSTEM



FEATURES AND KEY INNOVATIONS

LARGE DIMENSIONS

- Maximum sizes up to W: 4,50 m - H: 2,70 m
- Maximum weight per leaf: 300 kg with triple stainless steel rollers

THERMAL PERFORMANCES

- Up to $U_w = 1,2 \text{ W/m}^2\text{K}$, $S_w = 0,46$ and $TL_w = 0,65$
- Double glazing with $U_g = 1,0 \text{ W/m}^2\text{K}$ + Insulation spacer with dimensions W: 4,50 m - H: 2,70 m

WEATHER PERFORMANCES

- Air permeability
- Very little loss, a solution for low energy building projects
 - Up to $1,39 \text{ m}^3/\text{h/m}^2$ (1 leaf + fixed section: W: 3 m - H: 2,50 m) under a pressure of 100 Pascals.

ACOUSTIC PERFORMANCE

- Reduction equivalent to a hinged window / patio door
- 1 leaf + fixed section patio door (W: 2,8 m - H: 2,2 m) + fixed section: 35 dB (Ra,Tr)

DESIGN

- Lighter aluminium weight (-35%) with only 68 mm and 77 mm of visible aluminium
- Slim central meeting stile
- Concealed drainage for all applications

ACCESSIBILITY AND COMFORT

- Device adapted for easy access
- Flat threshold fitted into the floor or access ramp profile have been developed to improve user's comfort
- Motorized option to make easier opening/closing of large dimensions and heavy frames

LOCKING MECHANISMS

- Several handle options with a refined design, non-locking or 2-point and 3-point locking

SUSTAINABILITY

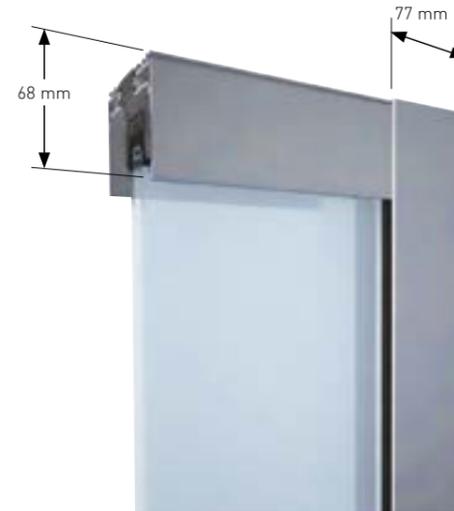
- Profiles in Hydro CIRCAL®: prime quality aluminium made with a minimum of 75% recycled end-of-life aluminium (postconsumer scrap). Carbon footprint of 2.3 kg of CO₂ per kilo of aluminium.
- EPD on demand.



LUMEAL / AN EXCLUSIVE DESIGN

This attractive and effective solution is created using minimalist lines and an exclusive design. The design optimises natural light. The slider has a distinct refined finish with no overlapping of profiles and concealed drainage. Square-jointed assembly also helps to refine the structure.

The concealed opening sash principle is used to create a more attractive finish : Only the frame remains visible with a 68mm aluminium sight line (in relation to a 150mm conventional sliding system) which maximises the glass surface area by +8%. Several exclusive design handles are available to customise the slider.



Exterior detail of frame: frame-lower transom



Central mullion



Frame detail: frame-opening sash



Minimal handle on service opening sash and semi fixed sash



Straight design handle on service opening sash



Knob



Central opening handle on 4 and 6-sash

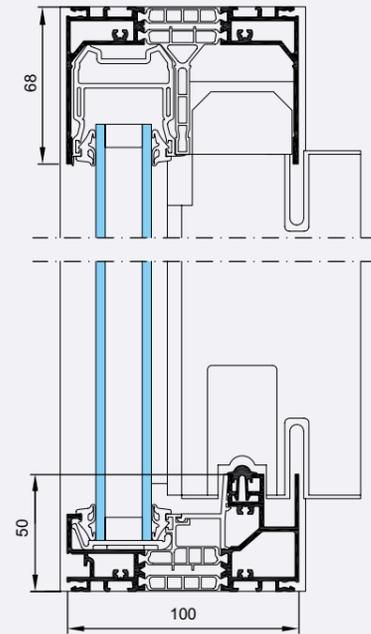
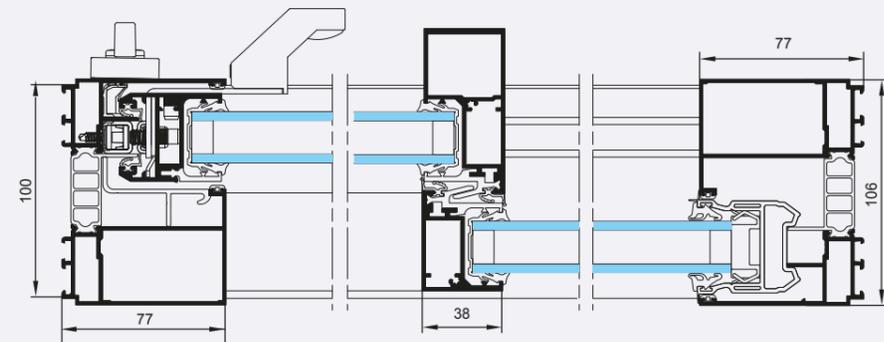


Minimal handle design

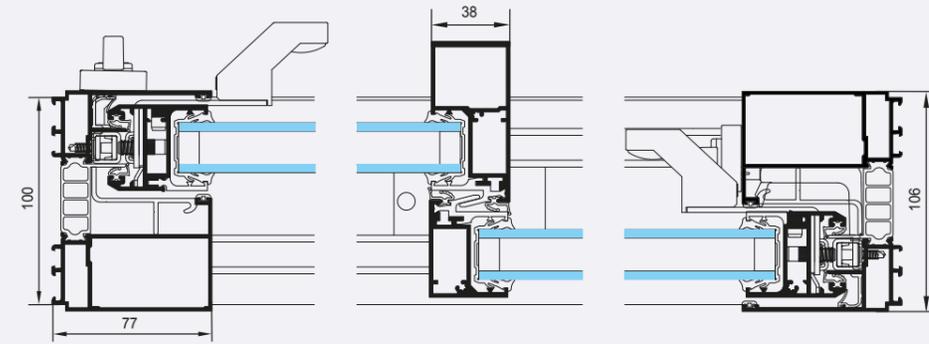


SECTION

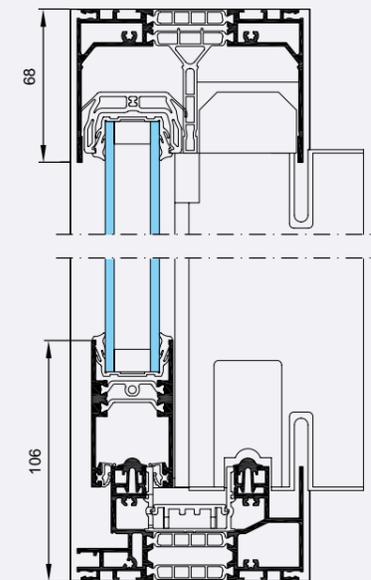
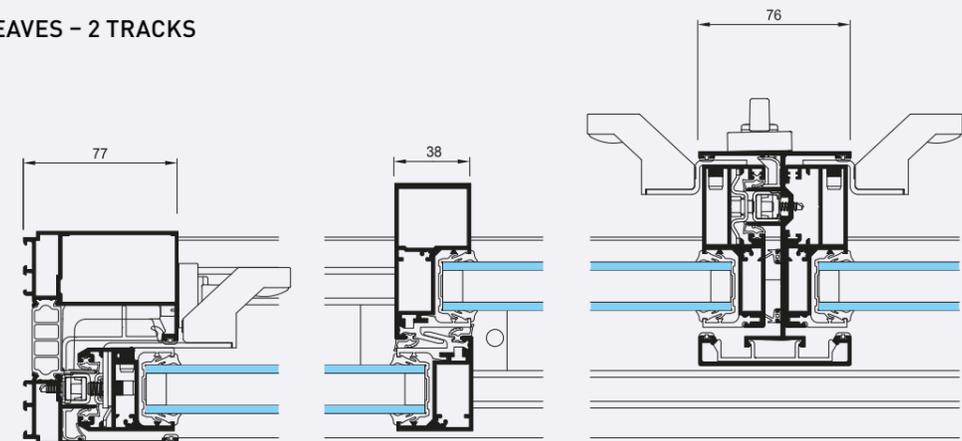
1-LEAF + 1 FIXED SECTION - 2 TRACKS



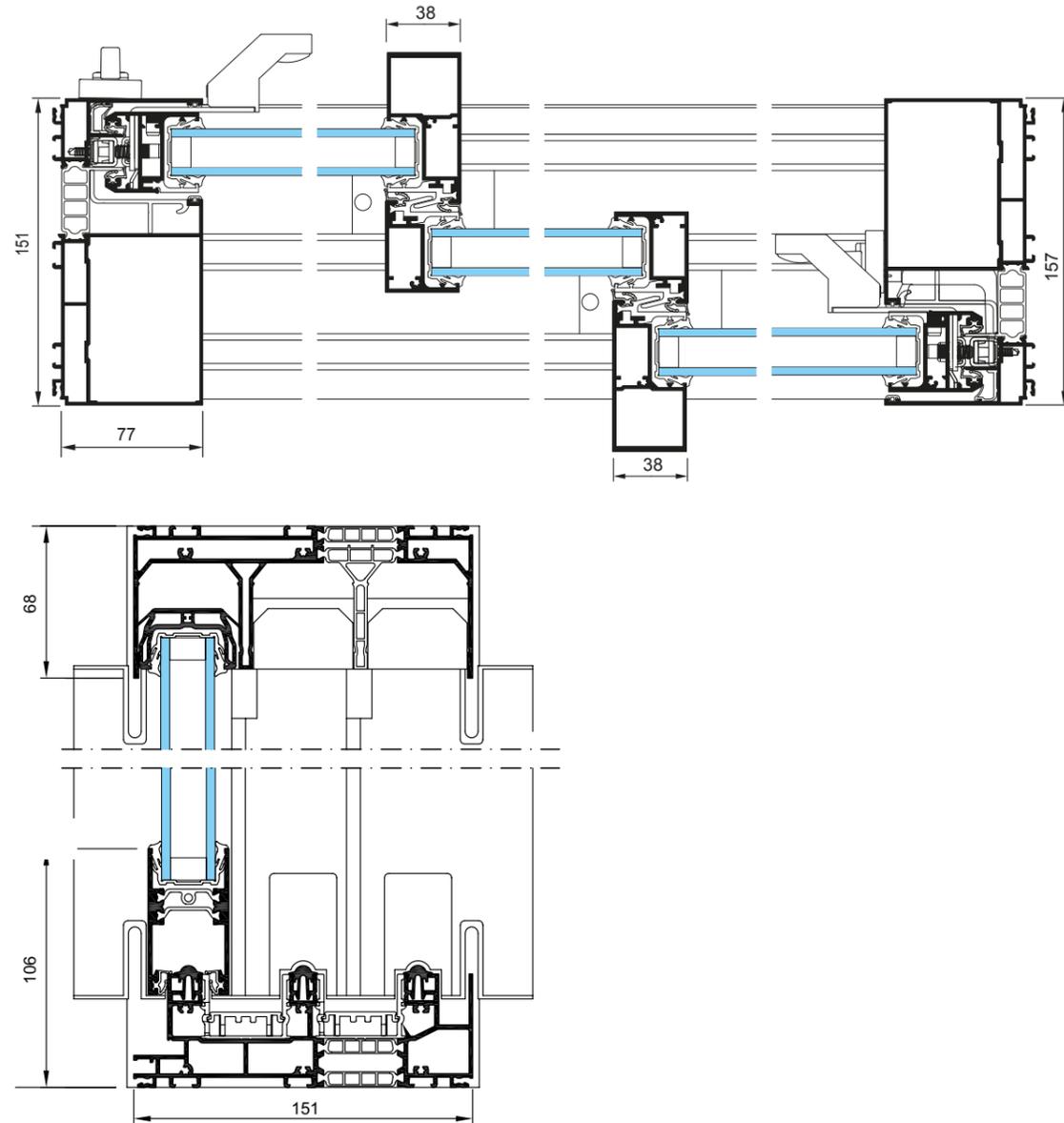
2-LEAVES - 2 TRACKS



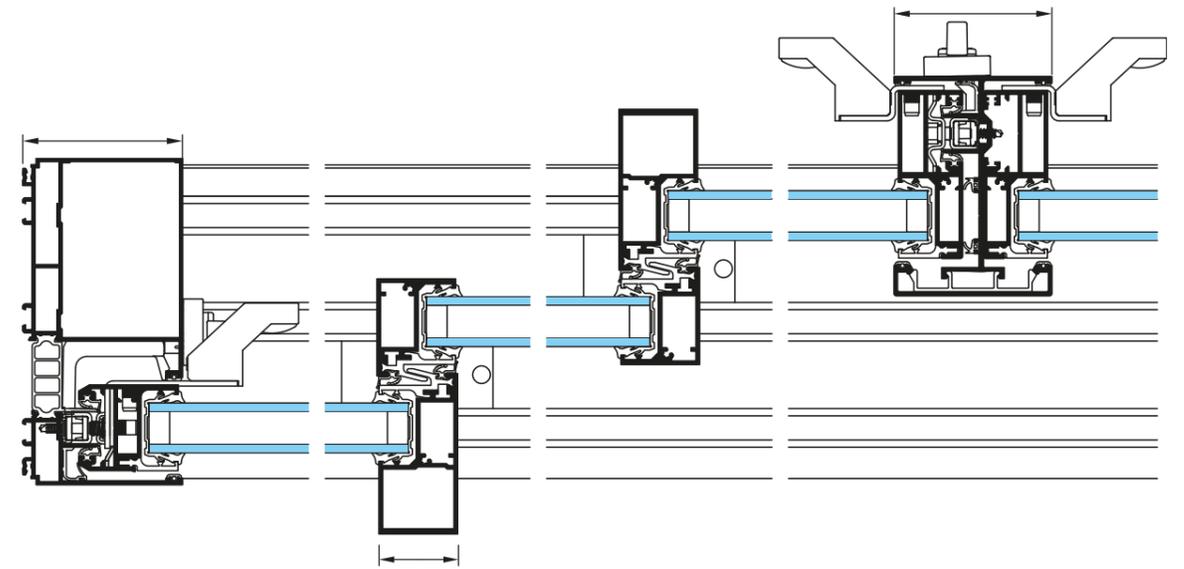
4-LEAVES - 2 TRACKS



3-LEAVES - 3 TRACKS



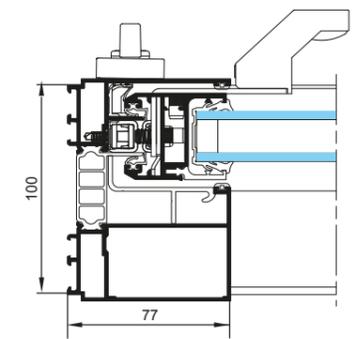
6-LEAVES - 3 TRACKS



SECURITY

/ FORCIBLE ENTRY DELAY

LUMEAL sliding system, resistance class level 3 (RC3) against burglary according to the European norm EN 1627-30, by resisting more than 5 minutes to an attempted break-in. Locking system inaccessible from the outside, with either non-locking or 2-point and 3-point locking.



Multipoint lock inaccessible from outside



LUMEAL

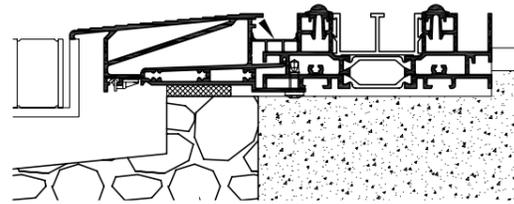
/ ACCESSIBILITY AND COMFORT



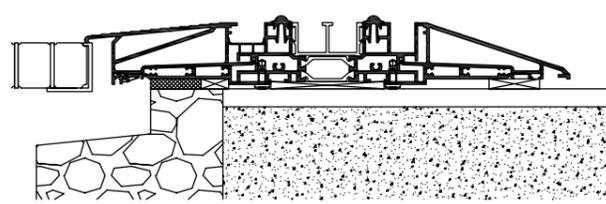
FLAT THRESHOLDS

The LUMEAL patio door threshold complies with the French law concerning building accessibility regulating patio door access whilst ensuring watertightness.

BUILD-NEW INSTALLATION CASE: THRESHOLD FITTED INTO THE FLOOR



RENOVATION INSTALLATION CASE: ACCESS RAMP PROFILE



APPLICATIONS

All of these applications are available with concealed drainage.

2 TRACKS

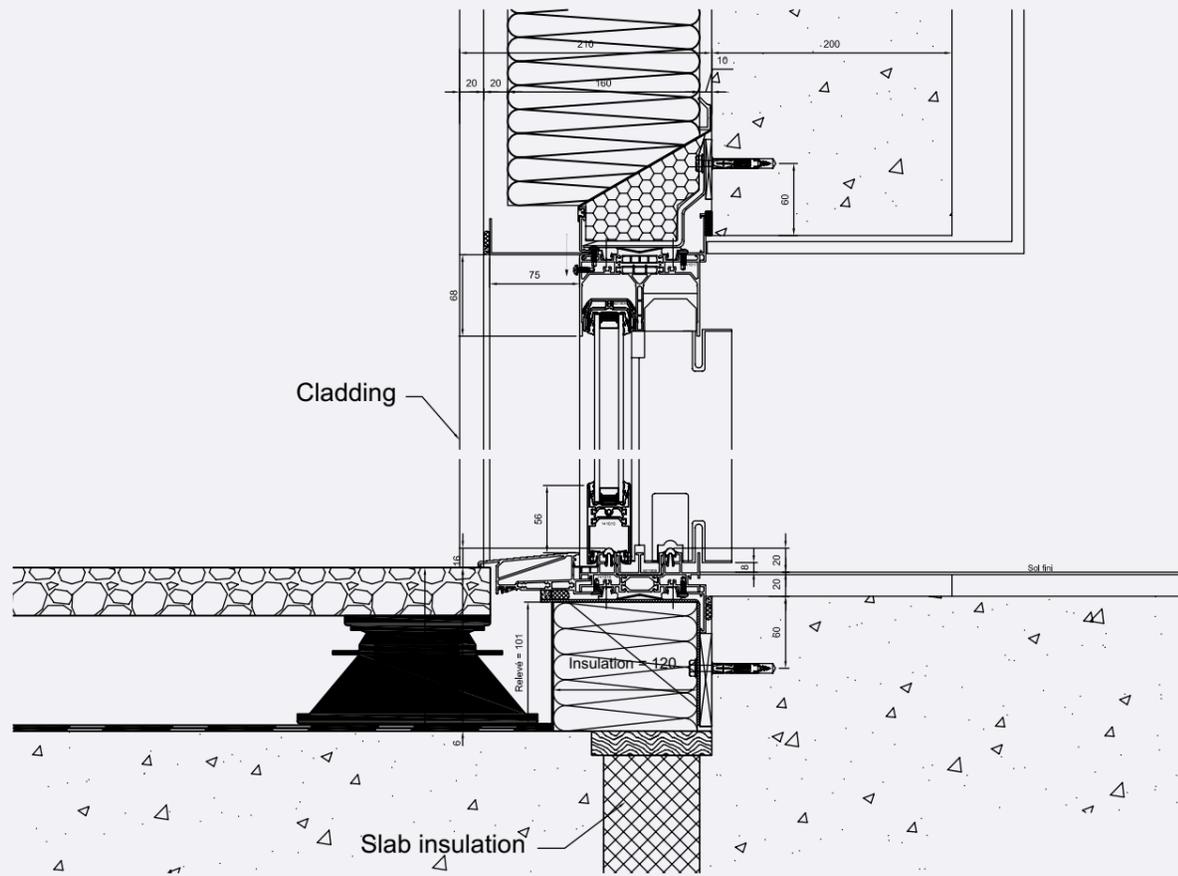


3 TRACKS

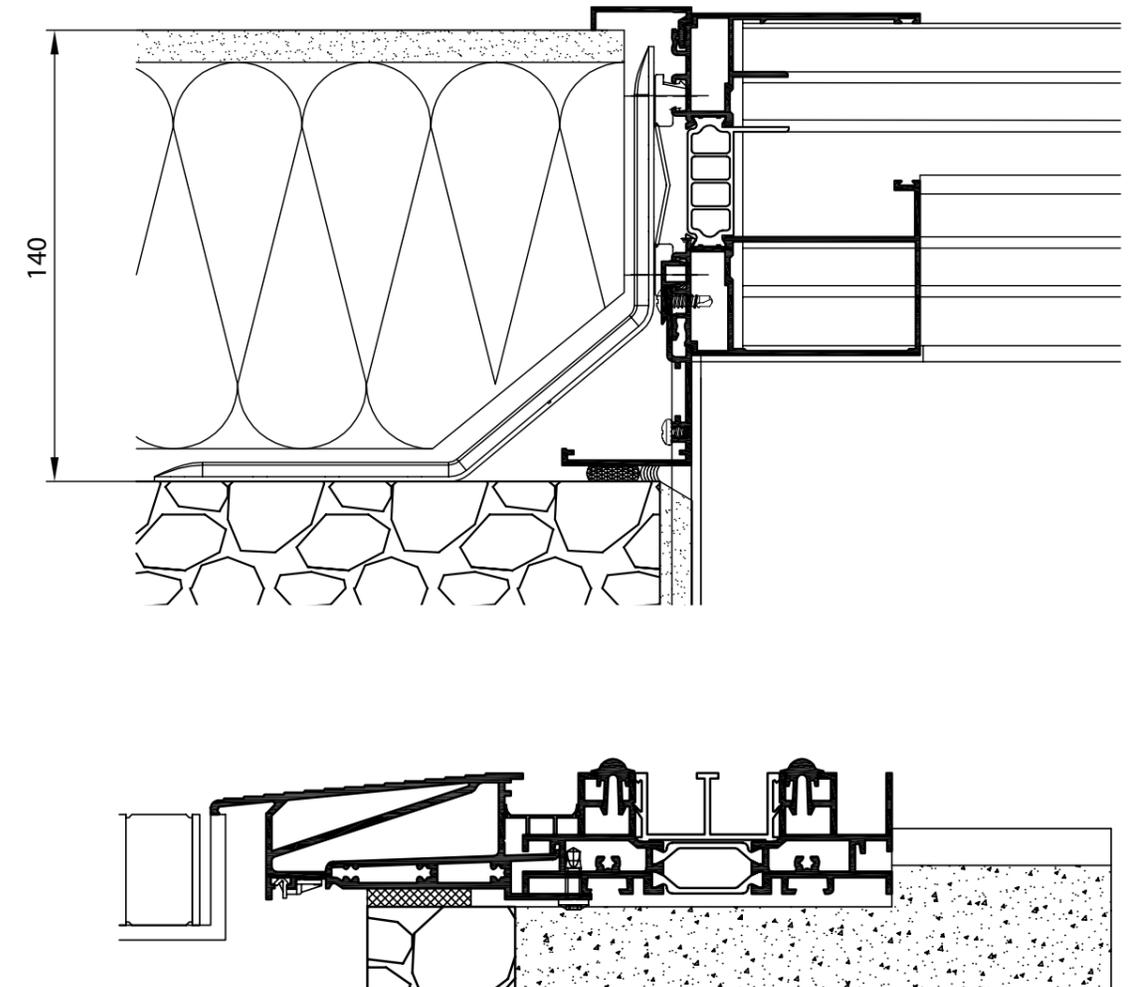


INSTALLATION OPTIONS

EXTERIOR INSULATION INSTALLATION



INSIDE INSTALLATION



PERFORMANCE

Whether for residential or office buildings, the thermal regulations RT 2012 aim to fix a maximum energy consumption for new buildings. These regulations do not impose a minimum requirement: TECHNAL® aims to support architects in this new objective.

The LUMEAL sliding system preserves the permeability of the building envelope due to its excellent Q100* and Q4 values.

*Q100 represents leakage from the frame at 100 Pascals. For Low Energy Consumption Building, Q100 must not exceed 5.1 for single-family housing or 8.5 apartment blocks (in m³/(h.m²)).

AIR, WATER, WIND SEALING PERFORMANCE						
Applications	W x H dimensions in mm	Air permeability	Water tightness	Wind resistance	Q100	Q4
2 tracks – 1 leaf + 1 fixed section	3 x 2.5	Class 4	Class 7A	Class B3	1.39	0.16
2 tracks – 1 leaf + 1 fixed section disabled access threshold	2.97 x 2.482	Class 4	Class 5A	Class B2	1,92	0.22
2 tracks – 2 leaves	3 x 2.5	Class 4	Class 7A	Class B3	1.9	0.22
2 tracks – 2 leaves disabled access threshold	2.4 x 2.15	Class 4	Class 5B	Class B2	2.28	0.27
2 tracks – 4 drilled section leaves	3.5 x 2.35	Class 4	Class 5A	Class C3	2.93	0.34
3 tracks – 3 leaves	3.5 x 2.348	Class 4	Class 6A	Class B2	2,24	0.26

AIR PERMEABILITY FOR LOW ENERGY CONSUMPTION BUILDINGS (average per m² including walls)		
	equivalent to	
	Q4 Pa Max	Q100 Pa Max
Private housing m³/(h.m²)	0.6	5.1
Apartment blocks m³/(h.m²)	1	8.5

Note: Q = Q100 x (P/100)²/3

Q100 = Leakage flow at 100 Pa
P = Pressure Pa
Q = Leakage flow at P Pa

ACOUSTIC PERFORMANCE								
Applications	Description	W x H dimensions in mm	Glazing			Windows		
			Rw (C;Ctr)	Ra	Ra,Tr	Rw (C;Ctr)	Ra	Ra,Tr
Window								
2 tracks – 1 leaf + 1 fixed section	44 - 1 Where (14)10	1.39 x 1.40	42	40	38	40	39	37
2 tracks – 1 leaf + 1 fixed section with disabled access threshold	44 - 1 Where (14)10	1.39 x 1.40	42	40	38	39	39	37
2 tracks – 2 leaves	44 - 1 Where (14)10	1.39 x 1.40	42	40	38	38	38	36
2 tracks – 2 leaves + 1 fixed section with disabled access threshold	44 - 1 Where (14)10	1.39 x 1.40	42	40	38	37	37	35
Patio door								
2 tracks – 1 leaf + 1 fixed section	44 - 1 Where (14)10	2.8 x 2.2	42	40	38	38	37	35
2 tracks – 2 hidden frame leaves	44 - 1 Where (14)10	2.954 x 2.268	42	40	38	37	36	34
2 tracks – 2 leaves	44 - 1 Where (14)10	2.8 x 2.2	42	40	38	38	37	35

In accordance with EN 14351-1, these window performances are valid for:
- Rw+Ctr (for index RA,Tr) glass greater than or equal to the values of the glass tested-corrections
- 1 dB for leaf surface + 50% to + 100% / - 2 dB for + 100% to + 150% / - 3 dB for + 150% to + 200%

THERMAL PERFORMANCE - Uw				
Applications	W x H dimensions in mm	Uw with Ug 1.1	Uw with Ug 1.1 warm edge	Uw with Ug 1.0 warm edge
2 tracks – 1 leaf + 1 fixed	2.3 x 2.18	1.5	1.5	1.4
2 tracks – 2 leaves	2.3 x 2.18	1.6	1.5	1.5
2 tracks – 4 leaves	4.6 x 2.18	1.6	1.5	1.4
3 tracks – 3 leaves	3.45 x 2.18	1.7	1.6	1.5
3 tracks – 6 leaves	6.5 x 2.18	1.7	1.6	1.5

PERFORMANCE - SOLAR FACTOR			
Applications	W x H dimensions in mm	Sw with Ug 1.1 Sg of single glazing 0.6 *	Sw with Ug 1.0 Sg of single glazing 0.5
2 tracks – 1 leaf + 1 fixed	2.3 x 2.18	0.53	0.44
2 tracks – 2 leaves	2.3 x 2.18	0.53	0.44
3 tracks – 3 leaves	3.45 x 2.18	0.54	0.45

PERFORMANCE - LIGHT TRANSMISSION			
Applications	W x H dimensions in mm	TLw with Ug 1.1 TLg of single glazing 0.8 *	TLw with Ug 1.0 TLg of single glazing 0.7
2 tracks – 1 leaf + 1 fixed	2.3 x 2.18	0.68	0.6
2 tracks – 2 leaves	2.3 x 2.18	0.67	0.59
3 tracks – 3 leaves	3.45 x 2.18	0.69	0.6

* Dark coloured sections, absorption equal to 1.0

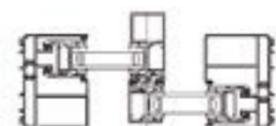


Saint-Paul-lès-Dax College
 Architect: Cabinet Hubert
 Photography: P. Loubet

ENVIRONMENTAL PRODUCT DECLARATION (EPD)

Life cycle indicators	Unit per window	Results
Non-renewable primary energy	(MJ)	2912
Renewable primary energy	(MJ)	184.5
Water consumption	(kg)	3261
Reduction in abiotic resources	(kg Sb eqv.)	1.634
Climatic warming potential	(kg CO2 eqv.)	313.1
Ozone layer depletion potential	(kg R11 eqv.)	6.892E-005
Acidification potential	(kg SO2 eqv.)	1.33
Eutrophication potential	(kg PO4 eqv.)	0.1406
Photochemical ozone creation potential	(kg ethene eqv.)	0.1653
Non-hazardous waste	(kg)	10.14
Hazardous waste	(kg)	6.116

The indicators are calculated based on mean representative data for the production of aluminium in the European Union, and on generic data for a standard glass unit and standard gaskets.



Horizontal section of the system tested

MATERIALS AND COMPONENTS

As with all TECHNAL systems, only high-quality materials and components are used to reduce maintenance and guarantee long-term performance.

- The aluminium profiles are extruded from alloys 6060 Building compliant with EN 12020, EN 573-3, EN 515 and EN 775-1 to 9.
- Accessories are cast using Zamak 5 as in EN 12844.
- All gaskets are Thermoplastic elastomer (TPE) EPDM.
- Polyamide thermal breaks are extruded using PA6-6 (0,25 FV).
- Screws are stainless steel.

FINISHES AND COLOURS

A wide range of finishes is available to meet the requirements of individual projects, to enhance existing buildings and to offer increased design choice to architects and designers.

- Natural anodised in compliance with EN123731: 2001.

- Polyester powder coating finishes in an extensive range of colours, in compliance with «QUALICOAT» standards.
- LUMEAL is also available in painted finishes in Exclusives TECHNAL colours for a stylish and modern appearance.

PROFILES

- LUMEAL is made from Hydro CIRCAL®, recycled low carbon aluminium. That means it's prime quality aluminium made with a minimum of 75% recycled end-of-life aluminium (post-consumer scrap). Hydro CIRCAL® has one of the lowest carbon footprint worldwide: 2.3 kg of CO2 per kilo of aluminium.
- The aluminium profiles are extruded from alloys 6060 Building compliant with EN 12020, EN 573-3, EN 515 and EN 775-1 to 9.



IMAGINE WHAT'S NEXT

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