

# Sapa Facade 4150/4150 SX/4150 PH

Sapa 4150 SX/4150 makes installation easy and allows considerable freedom in design and function. The facade elements can be used as a curtain wall, infill wall or cold system (without insulation).

4150 SX has a glass rebate suitable for triple-glazed units up to 56 mm thick.

4150 has a glass rebate suitable for double-glazed or triple-glazed units up to 48 mm thick.

Sapa Facade 4150 PH meets the stringent Passive House energy requirements covered by the German certification institute ift Rosenheim. The system achieves low Ucw = 0,66 W/m2K.

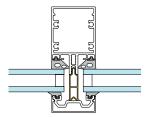
4150 is available in three versions: insulated, SX super-insulated and PH for Passive House.

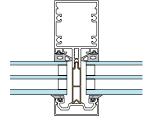
A very versatile facade system with two-stage seal.

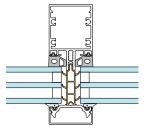
Exterior decorative profiles and interior transoms/mullions offer wide choice.

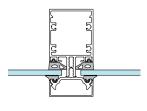


Facade system 4150 SX with decorative profile Expressive 42695 vertically, 68823 horizontally, anodised with "stainless finish"









4150, double-glazed unit

4150, triple-glazed unit

4150 SX, triple-glazed unit

4150, single-glazed unit, without insulation for interior solutions

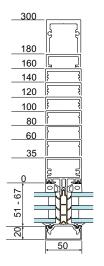
The system has single panel ventilation/drainage, i.e. each glass panel or infill panel is ventilated and drained separately, which permits a dry and warm facade solution. The system has a two-stage seal, with the outer gasket acting as a rain stop, and the inner gasket acting as the main seal (air/water).

The system is versatile and can easily be integrated with our door systems, window systems, solar shading and solar panels. There is also a wide selection of interior transoms/mullions and exterior decorative profiles that allow great freedom to create the desired look. 4150 available in versions for fire protection class E 30, EI 15 and EI 30.

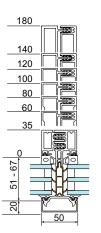


Sapa 4150 SX at the Science and Innovation Centre in Sarpsborg, Norway.

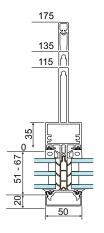
## Facade system 4150 SX profiles and transoms/mullions



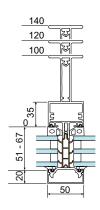
4150 SX, rectangular transom/mullion



4150 SX, dividing profile

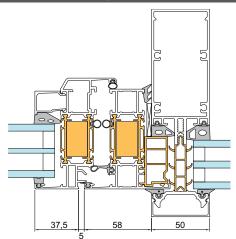


4150 SX, T-shaped transom/mullion

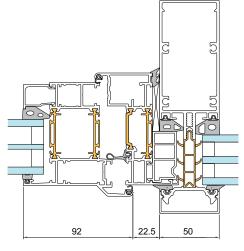


4150 SX, I-shaped transom/mullion

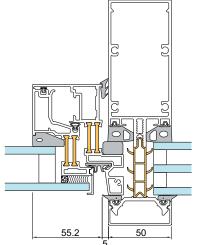
## Windows/Doors in facade system 4150 SX



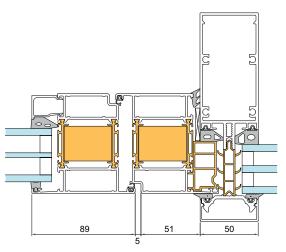
Window 1086 SX in facade



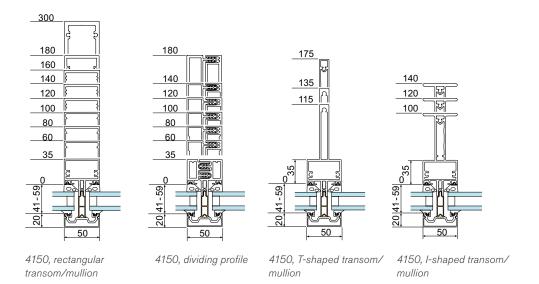
Outward-opening window 1086 in facade



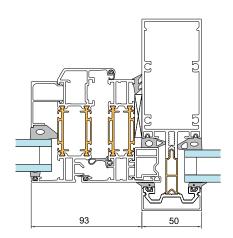
Facade window 4074 in facade



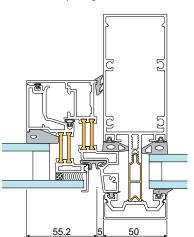
Door 2086 SX in facade



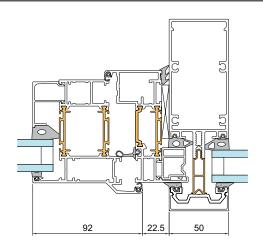
## Windows/Doors in facade system 4150



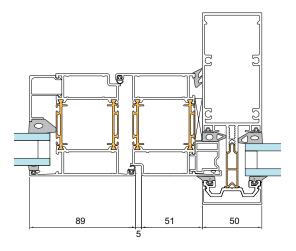
Inward-opening window 1086 in facade



Facade window 4074 in facade



Outward-opening window 1086 in facade



Door 2086 in facade

#### Sapa Facade System 4150, double-glazed

Glass, U <sub>g</sub> W/m <sup>2</sup> K (centre point). Spacer, warm edge.							
Profile share	1.0	1.1	1.2	1.3	1.4	1.5	1.6
5%	1.1	1.2	1.3	1.4	1.5	1.6	1.7
10%	1.2	1.3	1.4	1.5	1.6	1.7	1.8
15%	1.4	1.5	1.6	1.6	1.7	1.8	1.9

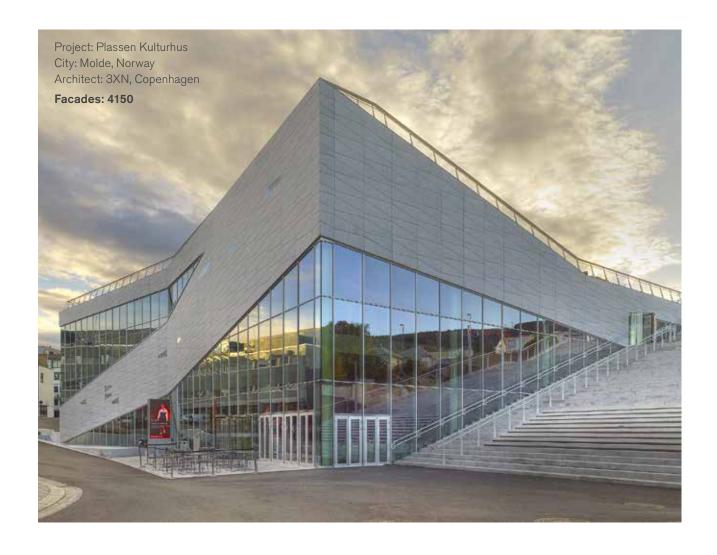
#### Sapa Facade System 4150, triple-glazed

Glass, U <sub>g</sub> W/m <sup>2</sup> K (centre point). Spacer, warm edge.						
Profile share	0.5	0.6	0.7	0.8	0.9	1.0
5%	0.60	0.70	0.79	0.89	0.98	1.1
10%	0.73	0.82	0.91	1.0	1.1	1.2
15%	0.85	0.94	1.0	1.1	1.2	1.3

#### Sapa Facade System 4150 SX, triple-glazed

Glass, U <sub>g</sub> W/m <sup>2</sup> K (centre point). Spacer, warm edge.						
Profile share	0.5	0.6	0.7	0.8	0.9	1.0
5%	0.59	0.68	0.78	0.87	0.97	1.1
10%	0.69	0.78	0.87	0.96	1.0	1.1
15%	0.79	0.88	0.96	1.0	1.1	1.2

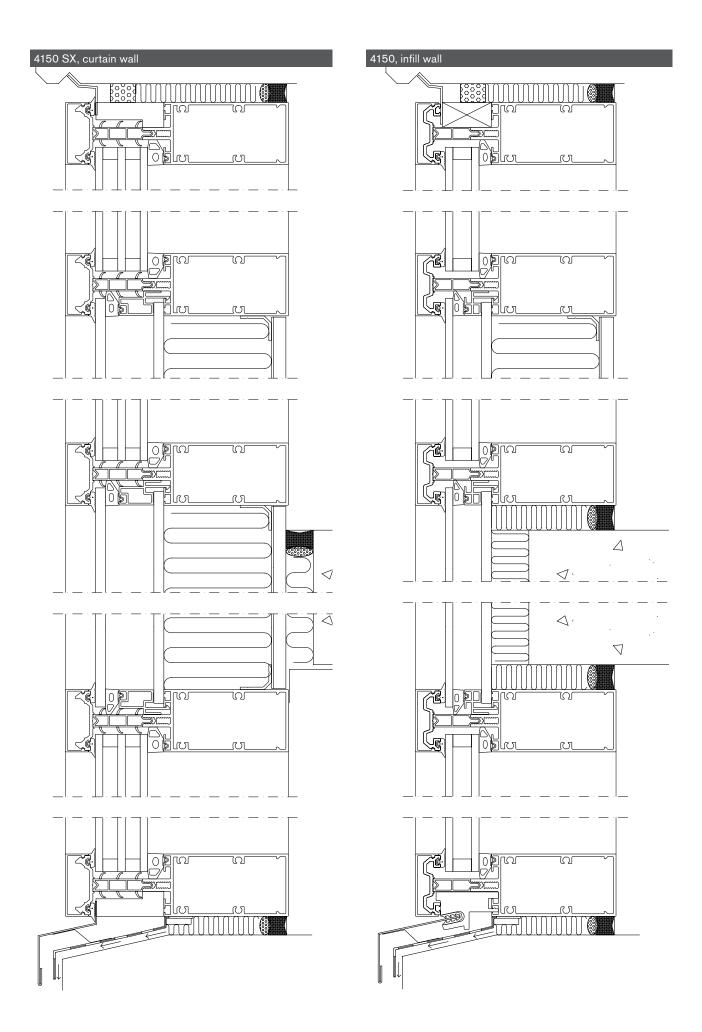
Profile share	Glass sizes	
5 %	approx. 2500x3000 mm	
10 %	approx. 1100x1500 mm	
15 %	approx. 800x800 mm	

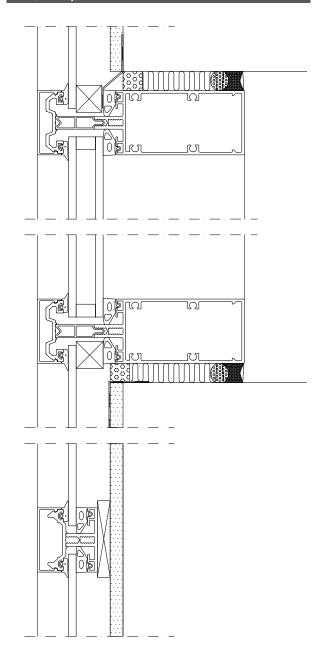


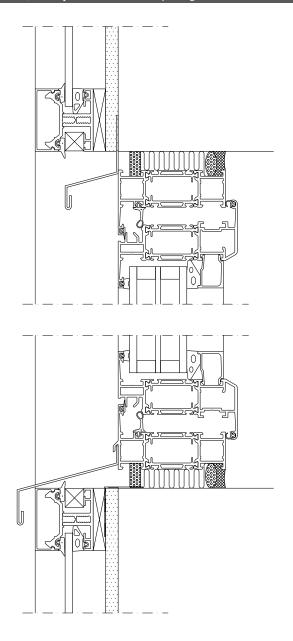
	4150 SX	4150	4150 PH			
Glass thickness	glazing unit 33-56 mm	single-glazed 4-10 mm, glazing unit 23-48 mm	glazing unit 48-56 mm			
Transoms/mullions	Rectangular, I- and T- profiles.		Rectangular profiles, min. 120 m			
Decorative profiles	Add, Expressive and Optima (only ve	Add, Expressive and Optima (only vertical)				
Window system	1086/1086 SX inward-opening 4074 facade window outward-openi	1086 PX outward-opening				
Door system	2086/2086 SX	2086 SX				
Sliding door system	2050, 2074	2074				
Solar shading	4550, Add profile for mounting					
Solar energy	Sapa Solar BIPV					
Fire protection, class	-	E 30, El 15 or El 30.	_			
Burglar resistance, class	-	RC2/RC3 according to EN 1627	-			
Watertightness, class	R7 according to EN 12154					
Airtightness, class	A4 according to EN 12152					

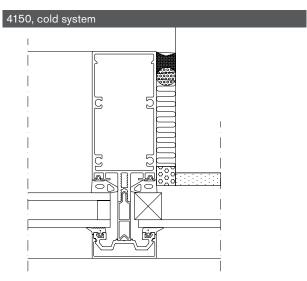
Same transom/mullion and decorative profile can be used vertically and horizontally, simplifying use of materials. Glazing installed from the outside. Easy installation simplifies the building process.

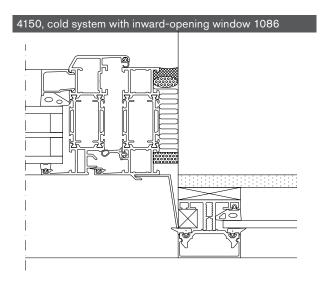


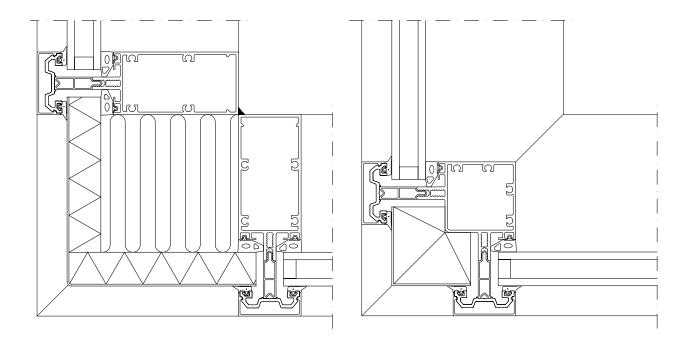




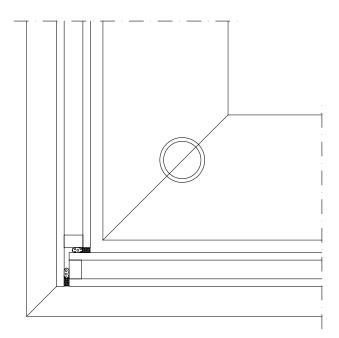


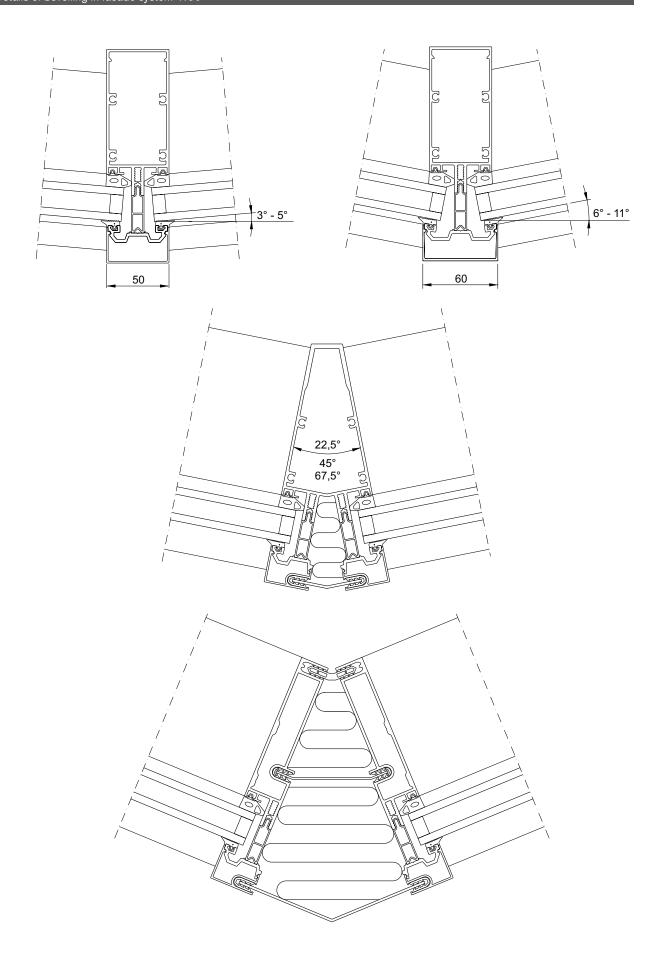






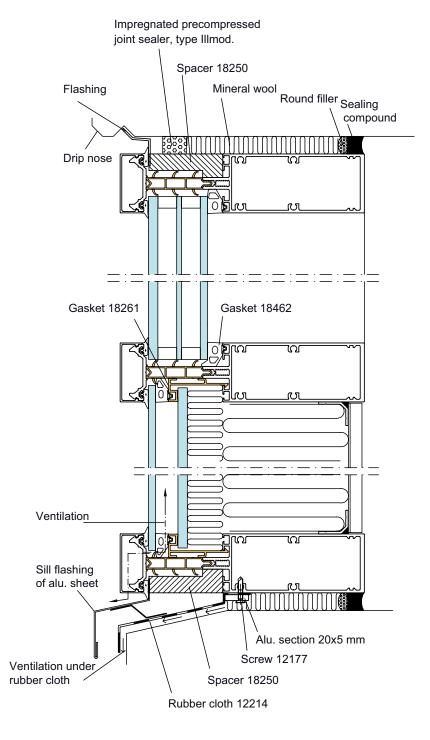
## Project solution: Sapa 4150, stepped glass in corner





# Sapa Facade 4150 PH

Sapa Facade 4150 PH meets the stringent Passive House energy requirements covered by the German certification institute ift Rosenheim. The system achieves low **U**<sub>CW</sub> = **0,66 W/m**<sup>2</sup>**K**.





#### Design basis Sapa Facade 4150 PH

Spandrel glass 6-10 mm

Air gap

Weather protection board, Masterboard or similar, 8 mm.

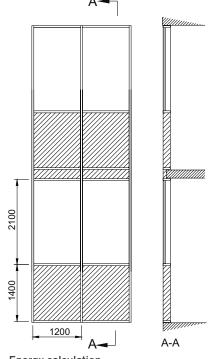
Mineral wool, stiff, 30 mm with λ=0,033 W/mK

Mineral wool, min 105 mm with  $\lambda$ =0,035 W/mK

Diffusion barrier 1 mm aluminium sheet

Interior board

All materials in fillings and panels must be non-combustible.



#### Energy calculation

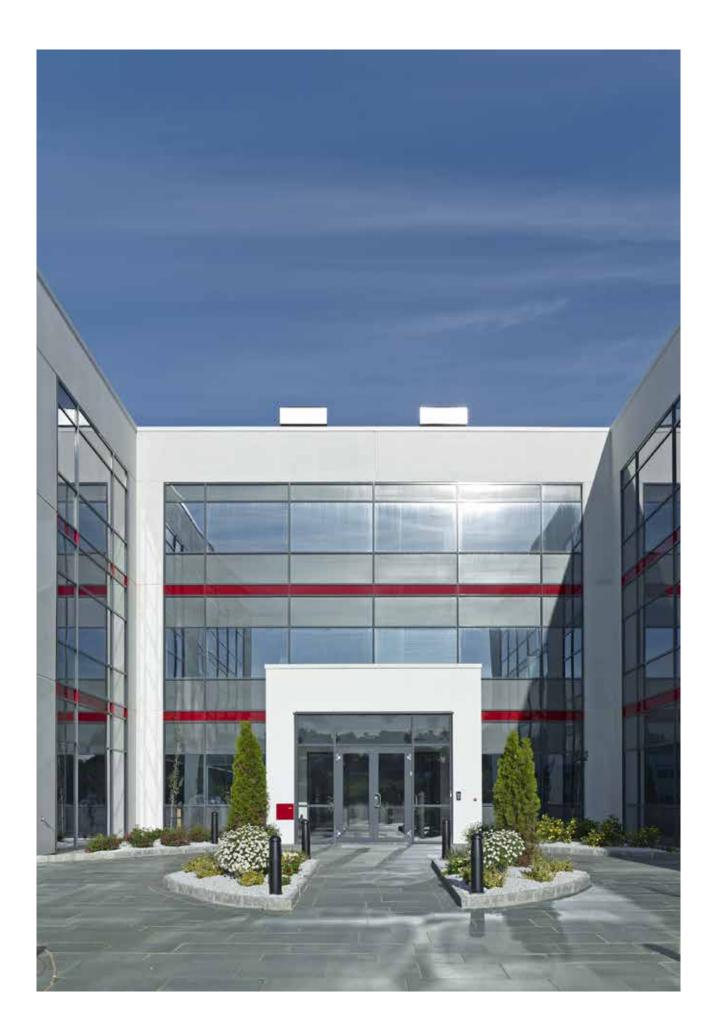
#### Sapa Facade 4150 PH

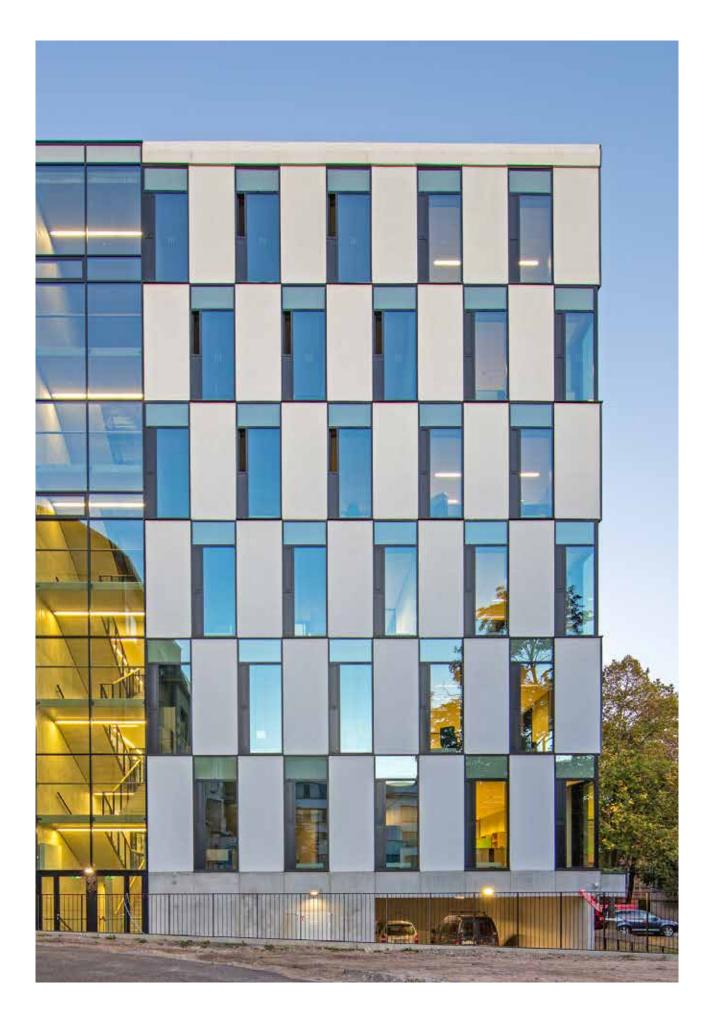
 $U_{cw} = 0.66 \text{ W/m}^2\text{K} (0.77 \text{ W/m}^2\text{K})$ 

## Calculation criteria according to ift Rosenheim

- Dimensions acc. illustration above
- Glass: min. 48 mm, U<sub>a</sub>=0,7 W/m<sup>2</sup>K
- Filling: U\_=0,25 W/m<sup>2</sup>K

Should give  $U_{cw} \le 0.7 \text{ W/m}^2\text{K}$  (Fitted in the wall  $U_{cw} \le 0.85 \text{ W/m}^2\text{K}$ )













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